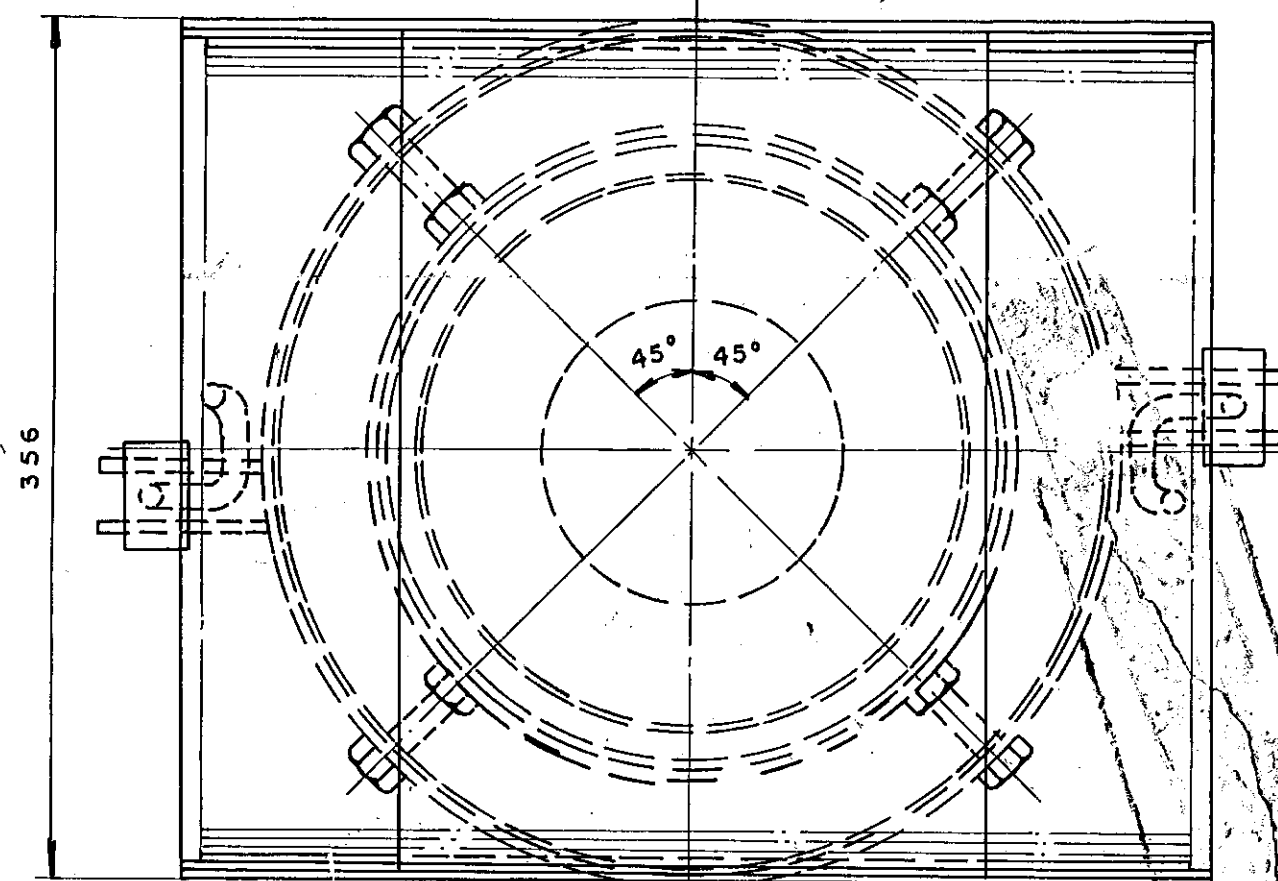
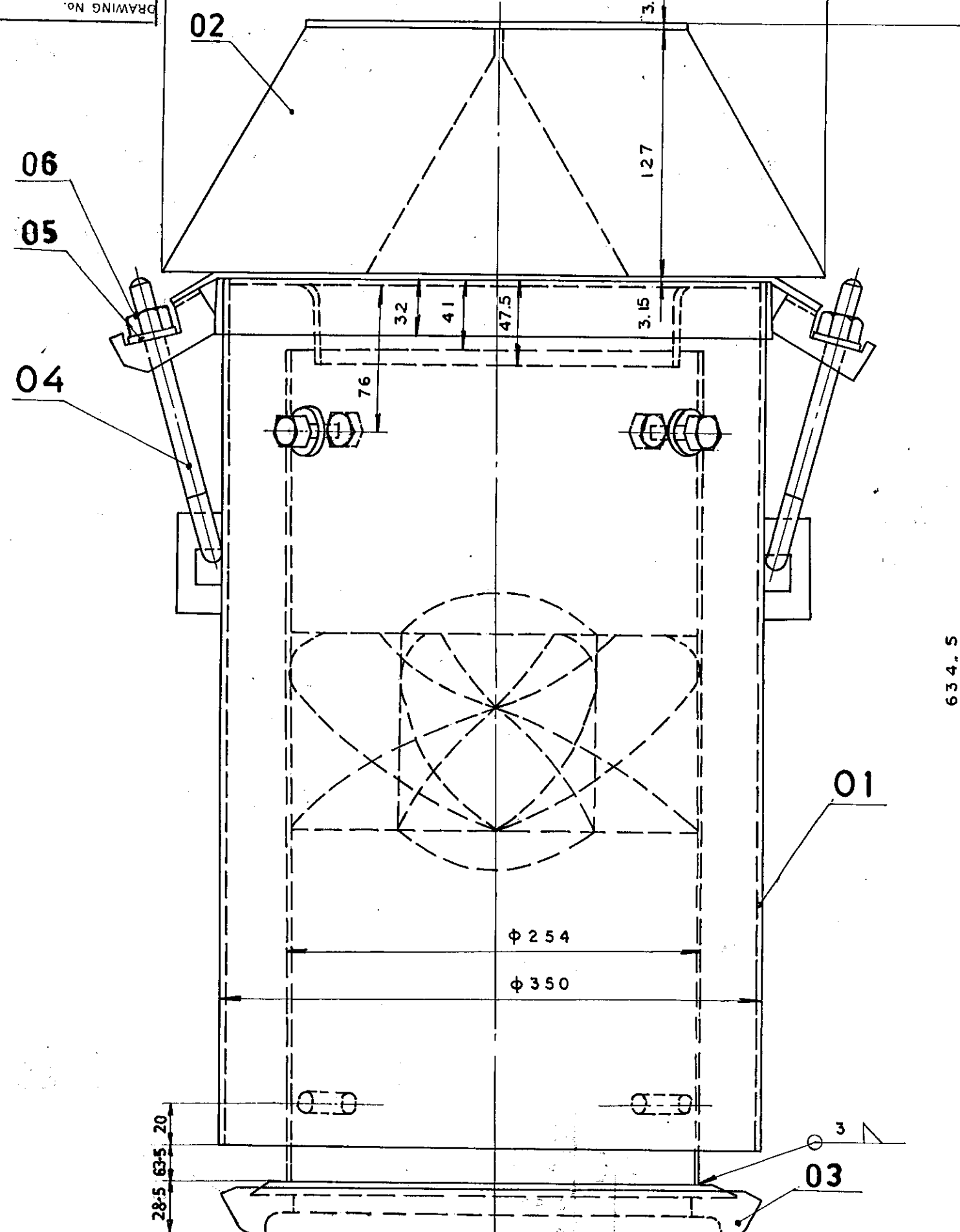


1203-1019

DRAWING NO.



NOTE

1. ALL MATERIAL TO CONFORM TO CARBON STEEL.
2. THE TURBO SEPARATOR SHALL NOT BE PAINTED; INSTEAD A COATING OF VARNISH SHALL BE APPLIED ON ALL SURFACES
3. TYPICAL APPLICATION:- NATURAL CIRCULATION UTILITY BOILER DRUMS.
4. MARK THE ASSY BPS CODE AND MATL. CODE.
5. ~~ITEM 04 IS NOT IN THE RATIONALISED LIST. IT CAN BE DRAWN FROM NONMOVING OF THIS ITEM.~~

ITEM NO.	DESCRIPTION	STD	DRAWING NO./ BPS CODE	ITEM NO.	MATL CODE	UNIT	UNIT WT	QTY	ZONE
06	NUT HEX B4 M12	413 04 12000	413 04 00012	0017	2	F	8		
05	WASHER PL. 6	4 03 000 00007	—	0040	2	F	3		
* 04	BOLT HOOK B4.6 M12	412 36 12160 4-04-136-02686	15-004-030 IS 2062 Gr A	0200	2	E	3		
03	UPPER SUPPORT (254mm)	4 03 000 00025	—	8000	1	C	5		
02	SECONDARY SEPARATOR ASSY (254mm)	0 03 000 00003	SUB ASSY	25468	1	F	8		
01	PRIMARY SEPARATOR ASSY (254 mm)	1 03 000 00003	SUB ASSY	25128	1	D	5		
01	TURBO SEPRTR 254mm TYPE B	6101 3071 21	94 272 004 ASSY	60110	1	B			

REV 03 DATE 23-04-04 ALTERED: CHECKED:

C-4 E-4 NEW DRAWING FOR ITEM 04 ADDED IN BOM. HENCE NOTE 5 DELETED

REV DATE 02 15-11-84 ALTERED: CHECKED: F.6 DIMENSION 419 SHOWN.

REV 01 DATE 18-04-83 ALTERED: CHECKED: RETRACED. BPS CODE 6101 3071 21 WAS 6101 3071 01. DRG NOS ALTE-RED.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

DRUM INTERNAL



Bharat Heavy Electricals Ltd.,
BOILER PLANT UNIT
TIRUCHIRAPALLI-620 014

STD NAME SK. SIGN DATE NO. OF VAR
CHD R. SRINI VASAN 18-04-83
APPD S.V. 18-4-83

DEPT SS GRADE OF UNTOL. DIM 8/M/F SCALE NTS WEIGHT (kg) 60-110 REF TO ASSY TOLD DRG 6101-3071-00 ITEM NO. 03
CODE 850
TITLE TURBO SEPARATOR ASSY 254 mm
CARD CODE U 01 DRAWING NO. 6101-3071

G.A.K. Neo-008 Size A2